

Work Order ID 104980

September-03-13 2:37:18 PM

Reprint

104980

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Item ID: D350-636-216

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible

Start Date: 7/18/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 7/23/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	J								

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-216 CHG004

DST 9/16/16

005
per ZCN 13535

110

Assemble as per dwg

0.00

110

HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

0 JTB 13-09-04

1 φ BLB-a-5.

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

DAU
27
13 9 12

1

Work Order ID 104980

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Item ID: D350-636-216 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible
 Start Date: 7/18/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/23/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
150									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-216								
	Location: _____								
	PPP rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									



[Signature]

13/9/17

[Signature] / Rm 13/09/26.

u1309.24

Picklist Print

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Work Order ID: 104980

Parent Item: D350-636-216

Parent Item Name: Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible

Start Date: 7/18/13

Required Date: 7/23/13

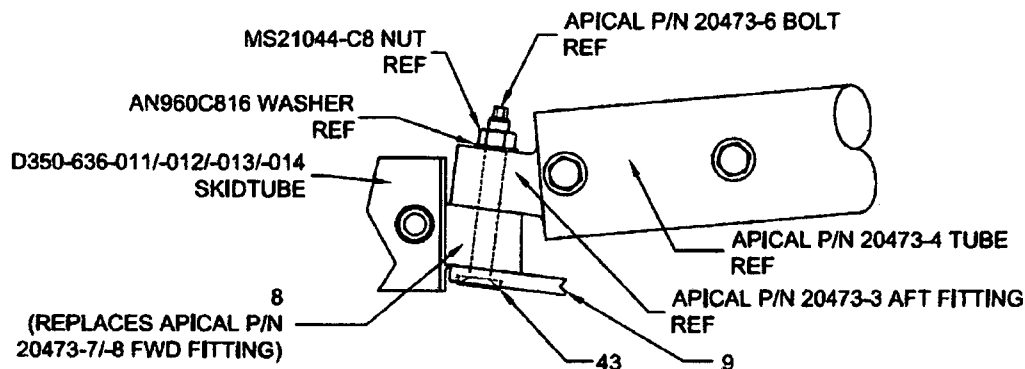
Start Qty: 1.00

Required Qty: 1.00

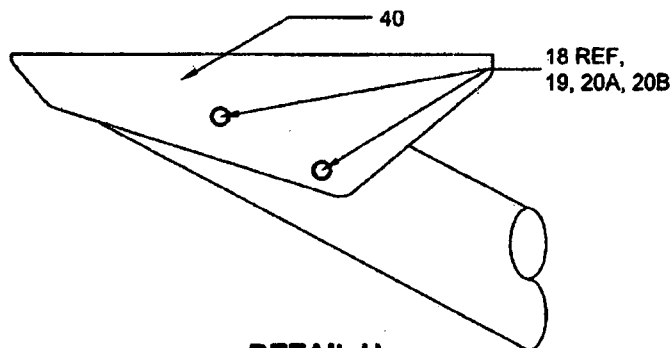
Comments: IPP Rev:A 10.10.04 new issue DD verf:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016		Manufactured	No			110	Each	4.0000	1	1		13-9-4	
Skidtube RH Run-on Landing Wearplates Aerazur / Apical Cylindrical Float Compatible													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG072	105127	4			1				
				104703		1							
				97395		1							
				97397		1							
				97399		1							
D350-636-101		Manufactured	No			110	Each	8.0000	1	1			
Toe Step													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST197		8							
				95025		8			95025				
D350-636-105A		Manufactured	No			110	Each	7.5000	0.5	0.5			
Wedge, Apical Float Compatible													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				77147		2							
				FG120		5.5			71609				
				71604		0.5							
				77147		1							
				87576		1							
				89325		1							
				91613		2							
D350-636-109		Manufactured	No			110	Each	2.0000	1	1			
Tow Ring													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				84190		1							
				87671		1							

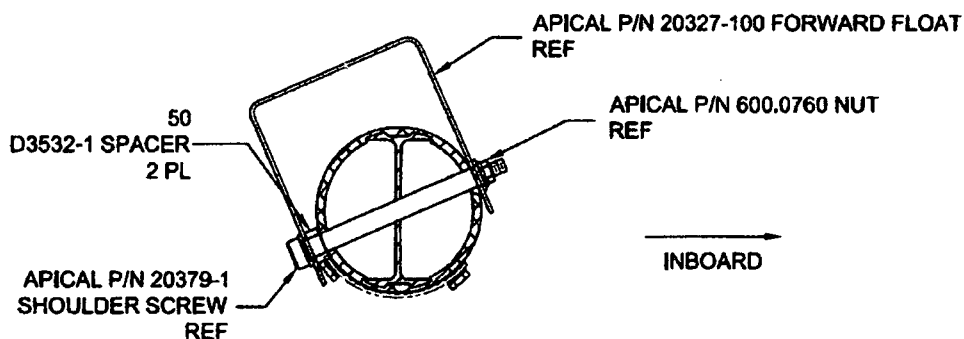
1x D3456-1 B 99338
per ECN 13-535



DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



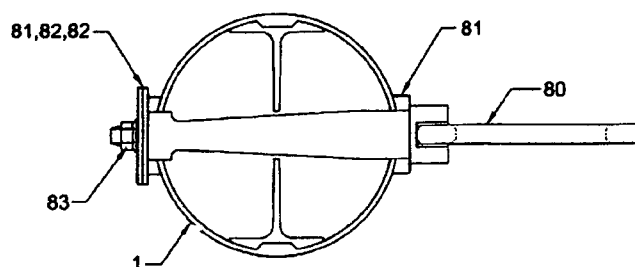
DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE



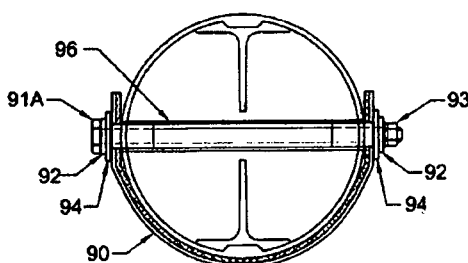
SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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Revision: J
Date: 13.03.01



SECTION R-R
SHOWN WITH DRILLED Ø0.633" HOLE &
D350-636-109 TOW RING KIT



SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

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